

Work Order ID 67729

Tuesday, March 29, 2011 2:28:49 PM



Page 1

Item ID: D2369-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate Locator Brackets

Start Date: 3/29/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan:

Date: 11-03-30

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2369	Rev A								
100		0.00							
	FLOW WATER JET								
Waterjet	Memo	0.00							
FLOW CNC Waterjet									
5052 .046									
110		0.00							
	QC2- Inspect parts off machine FAI/FAIB								
QC	Memo	0.00							
Quality Control									
120		0.00							
	QC8- Inspect parts - second check								
QC	Memo	0.00							
Quality Control									

B11-5-5

(6)

B11-5-5

(x6)

S ulostus

Work Order ID 67729

Tuesday, March 29, 2011 2:28:49 PM



Page 2

Item ID: D2369-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Deck Plate Locator Brackets

Start Date: 3/29/2011 Start Qty: 6.00



Cust Item ID:

Required Date: 4/8/2011 Req'd Qty: 6.00



Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

Debur

140



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

150



Identify as per dwg & Stock Location

241A

0.00

Packaging

Memo

0.00

Packaging



11/5/62


Work Order ID 67729

Page 3

Tuesday, March 29, 2011 2:28:49 PM

Item ID: D2369-3 Accept  Setup Start 
Revision ID: Stop 
Item Name: Deck Plate Locator Brackets
Start Date: 3/29/2011 Start Qty: 6.00  Cust Item ID:
Required Date: 4/8/2011 Req'd Qty: 6.00  Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start 
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160  QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00						11/5/99 11-05-4 (6)	

Picklist Print

Tuesday, March 29, 2011 2:28:55 PM

Page 1

Work Order ID: 67729



Parent Item: D2369-3



Parent Item Name: Deck Plate Locator Brackets

Start Date: 3/29/2011

Required Date: 4/8/2011

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev A Removed from 9 Digit 05-12-05 JLM
IPP Rev:B Now on Waterjet 07-05-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

M5052H32S.040		Purchased	No			110	sf	71.0000	1.354	8.551579			
---------------	--	-----------	----	--	--	-----	----	---------	-------	----------	--	--	--



B11-5-5

5052-H32 .040 Sheet

Location

Loc Qty

Loc Code

MAT022

71

116405

3

117130

68

117130

(6)

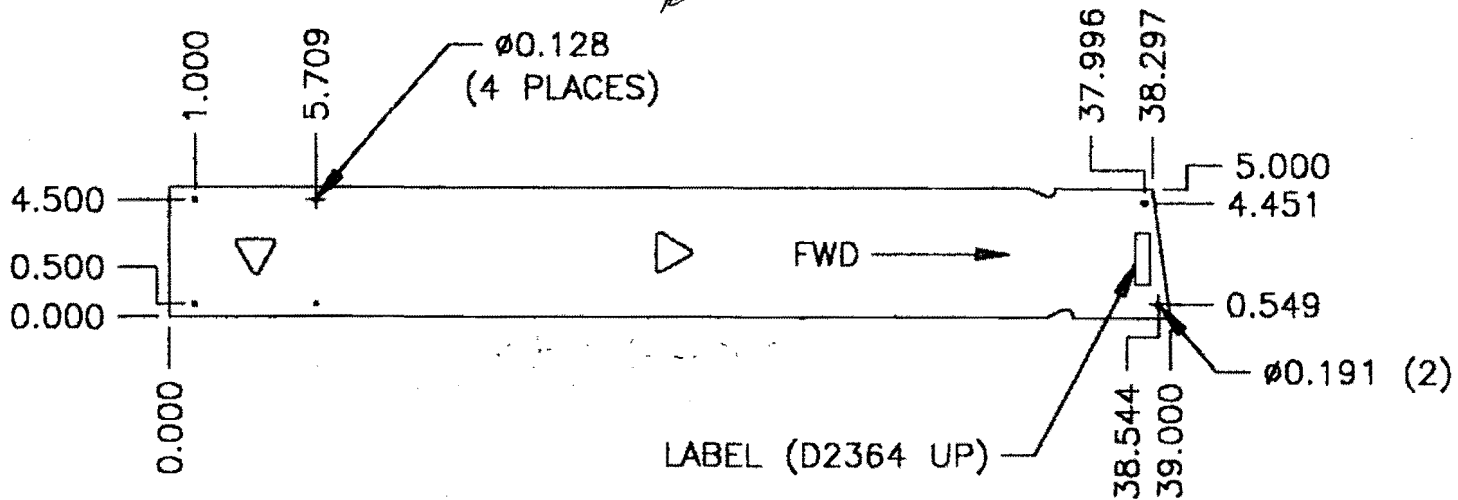


DESIGN	DRAWN BY	DART AEROSPACE LTD
B WILLIAMS	B WILLIAMS	VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO.
B		D2369
DATE	TITLE	REV. A
95:02:20	DECK PLATE LOCATOR BRACKET	SHEET 1 OF 2
		SCALE 1:2

RELEASED
96 06 10

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 47729

11-03-3



D2369-1

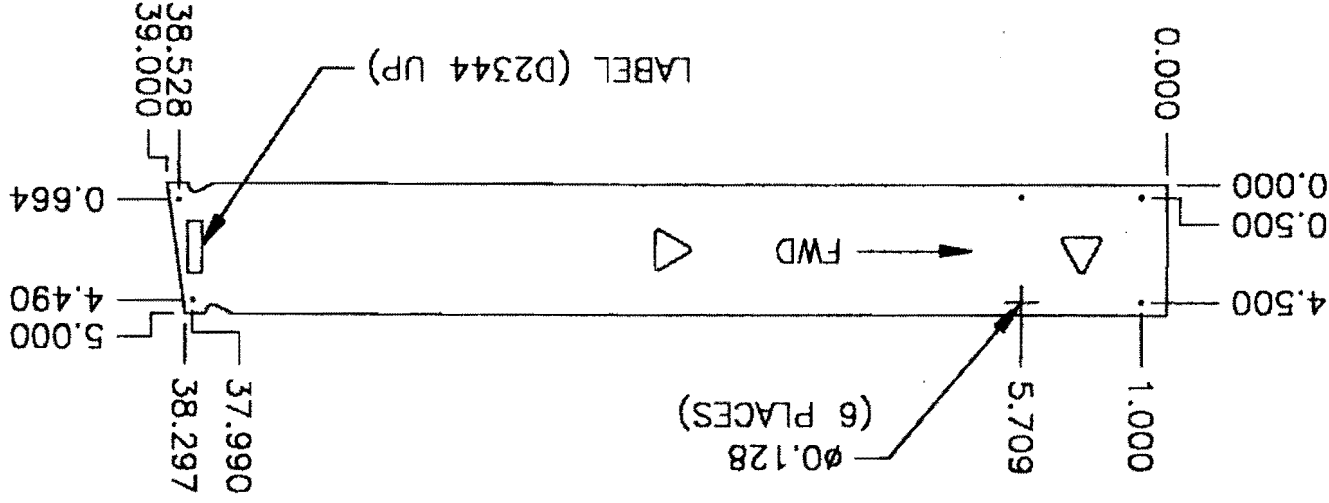
MATERIAL: 5052-H34 0.040 THICK



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED	APPROVED	D2369	SHEET 2 OF 2
DATE	TITLE		SCALE
95:02:20	DECK PLATE LOCATOR BRACKETS		1:1

RELEASED
960610

with 67729



D2369-3
MATERIAL: 5052-H34 0.040 THICK